

5/44

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	24693
<b>Description:</b> Set Screw		<b>Part Number:</b>	D2747
<b>Dwg:</b> D2747 Rev. B		<b>Qty:</b>	100
<b>Ref:</b>		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AF	05.10.26	100
2	PG	Issue P/O: <u>2008879</u> 3/8"-24 UNF SS Set Screw 7/8" to 1" long Possible Supplier: McMaster Carr <b>Material release note required</b>	AF	05/10/26	100
3	RG	Receive and inspect for transit damage <b>Ensure material release note is attached</b>	CL	05/10/31	100
4	QC6	Inspect dimensions as per Dwg D2747	CL	05.12.13	100
5	ST	Identify and Stock	CL	05/12/13	100
6	AC	Cost / part: _____	CL	05-12-21	100
7	DC	Close W/O Inspect Level 21	CL	05/12/21	100

Rev	Date	Change	Revised By	Approved
A	98.10.15	New Issue	KS	
B	05.08.22	Reformat	KJ/JLM	

**RELEASED**  
05.04.22

P.O. Ref 0351  
AF  
07/12/20

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

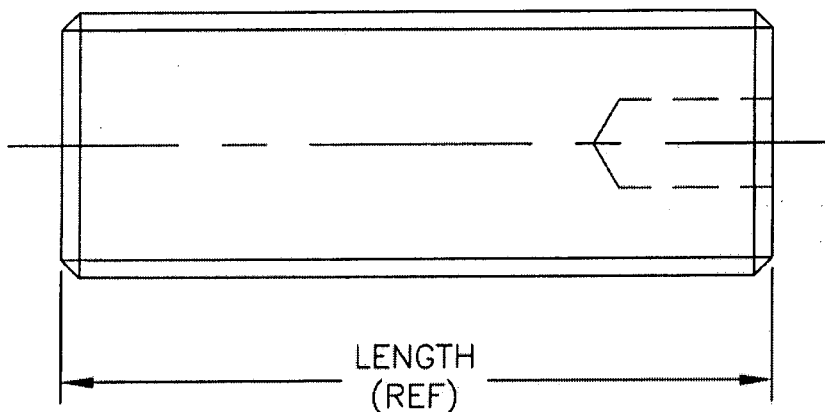
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: [Signature] Date: 5/12/21  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

DESIGN DS	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2747	REV. B SHEET 1 OF 1
DATE 05.03.09		TITLE SET SCREW	SCALE NTS
A	98.08.26	NEW ISSUE	
B	05.03.09	REDRAWN, STAINLESS STEEL ONLY	

**RELEASED**  
05.08.09 *[Signature]***D2747 SET SCREW**

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) MATERIAL: STAINLESS STEEL
- 3) THREAD: 3/8"-24 UNF
- 4) LENGTH = 7/8" TO 1"
- 5) FINISH: NONE
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY

ENGINEERING

UNCONTROLLED COPY  
SHEET 1 OF 1  
REV. B

W/1000000

24693

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 26, 2005  
03:12 pm

Work Order No : 0024693  
Project Name : D2747  
Project For : WK544  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2747  
Description : Set Screw  
Manufactured : Yes  
Amount Req'd : 100  
Amount Done : 0  
Start Date : 10-26-05  
Est Finish Date : 11-01-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE  
ORDER NUMBER**

2008879

Today's Date:

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

**PAGE**

1

**MCM NUMBER**

8664009-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
PACKING LIST EXTRA	92311 A639	10 PK	18-8 SS CUP POINT SOCKET SET SCREW 3/8"-24 THREAD, 1" LENGTH PKG = 10 EA/PK 2	1	10 PK	10

8664009-01

DART AEROSPACE LTD

REFER TO:

**CAN  
CCP**

PACKER	Number of CARTONS	FILLER

LNS: 1 WEIGHT 2

CYCLE

MCM NO. 8664009-01 04

**PURCHASE ORDER  
2008879**

**FROM:**

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202 USA

*Postage*

**SHIP TO:**

DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY  
CANADA

ON

**K6A 1K7**

CAN CCP

UPSDP